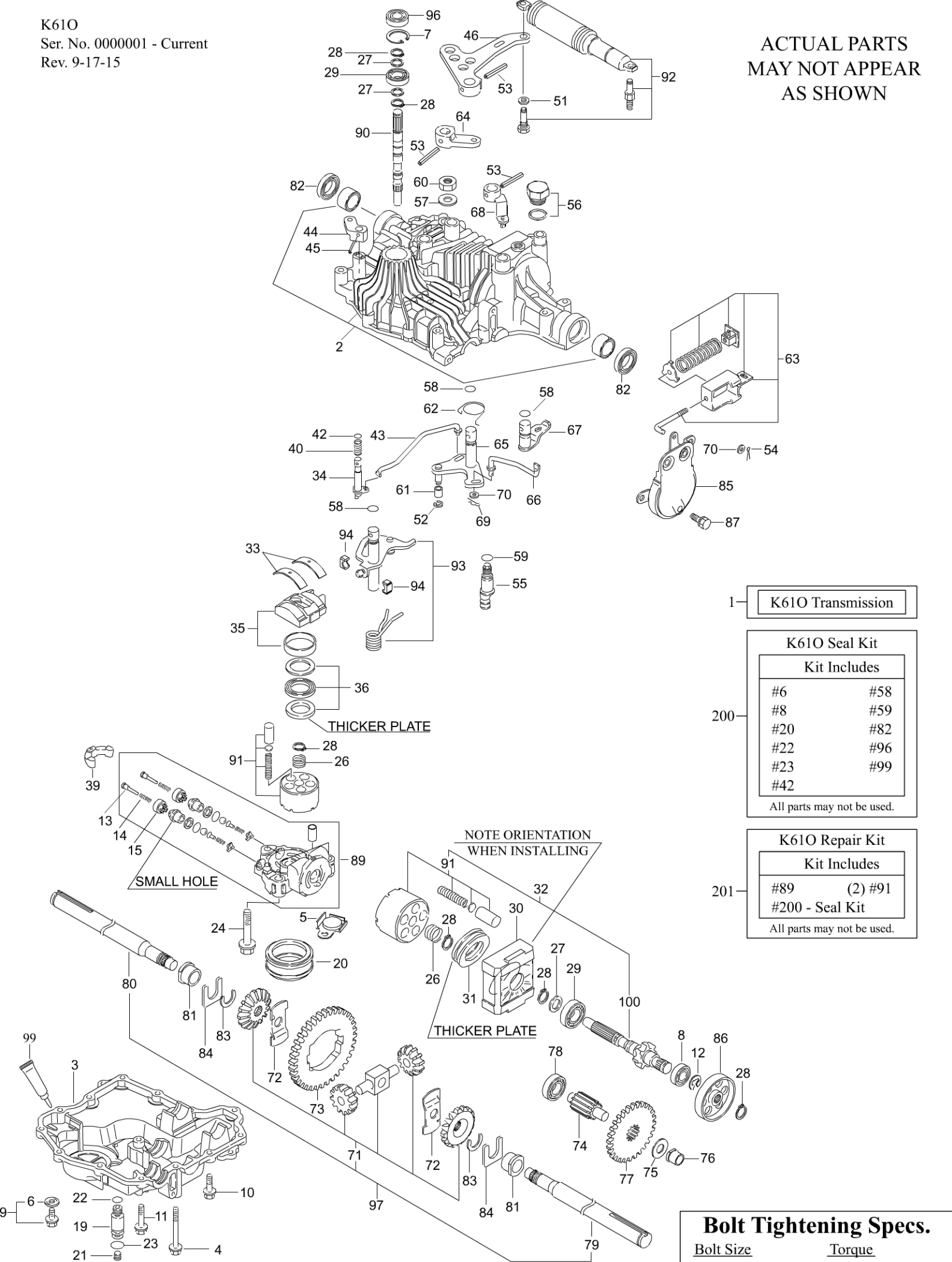


ACTUAL PARTS
 MAY NOT APPEAR
 AS SHOWN



1 K61O Transmission

200 K61O Seal Kit

Kit Includes

#6	#58
#8	#59
#20	#82
#22	#96
#23	#99
#42	

All parts may not be used.

201 K61O Repair Kit

Kit Includes

#89	(2) #91
#200	- Seal Kit

All parts may not be used.

Bolt Tightening Specs.

Bolt Size	Torque
M8	16~18 ft.lb. (21~24 N.m)
M10	33~47 ft.lb. (45~64 N.m)

Print Parts List

Item No.	TUFF TORQ P/N	Description	U/M
	187Q0899000	TUFF TECH OIL (3 LITER BOTTLE)	EA
2	19215424102	UPPER CASE KIT	EA
3	19215424172	LOWER CASE K61	EA
4	1A632010310	M8 * 75 SCREW CAP	EA
5	19215424360	MAGNET CASE K60	EA
6	22190080000	SEAL WASHER 8	EA
7	22252000350	SNAP RING C 35	EA
9	187Q0399940	DRAIN BOLT KIT	EA
10	26476080302	TAPPING SCREW 8 * 30	EA
11	26476080402	TAPPING SCREW 8 * 40	EA
12	22272000120	E-RING	EA
19	19215424910	CONNECTOR	EA
20	19215488211	FILTER	EA
21	23871010000	PLUG	EA
24	187T0010060	M10 * 60 FLANGE BOLT	EA
25	19215425020	PUMP SHAFT KIT	EA
26	19215425200	PUMP SPRING	EA
27	19215425210	WASHER 15 * 20 * 1	EA
28	19215425310	SNAP RING S15	EA
29	1A646034770	BEARING	EA
30	19215424212	HOUSING	EA
31	19215424240	THRUST BEARING	EA
32	19215485210	MOTOR SHAFT (11T) KIT	EA
33	19215427051	THRUST METAL	EA
34	19215427290	BYPASS SHAFT	EA
35	19215427100	SWASH PLATE COMPLETE	EA
36	19215427000	THRUST BEARING KIT	EA
39	19215427250	BYPASS ARM (C)	EA
43	19215429500	BYPASS ROD	EA
44	19215429521	BYPASS LEVER	EA
45	22351040025	ROLL PIN 4AV * 25	EA
46	19215429571	H-CONTROL ARM	EA
51	22217100000	WASHER 10	EA
52	22272000060	SNAP RING E6	EA
53	22351060040	ROLL PIN 6 * 40	EA
54	22417200200	COTTER PIN 2.0 * 20	EA
56	19215484410	PLUG 9/16 W/O-RING	EA
57	22137120000	WASHER 12	EA
60	26776120002	NUT 12	EA
62	19215429850	BRAKE RETURN SPRING	EA
64	19215429870	BRAKE LEVER	EA
65	19215429910	BRAKE SHAFT	EA
67	19215429930	BRAKE ARM A	EA
69	1C628152310	PIN 6	EA
70	22137060000	WASHER 6	EA
72	19215431530	DIFFERENTIAL THRUST WASHER	EA
73	19215433520	FINAL GEAR 55T	EA
74	19215433410	FINAL PINION SHAFT	EA
75	19215433420	WASHER 15 * 32 * 1	EA
76	19215433430	BUSHING 15	EA

77	19215483440	REDUCTION GEAR SHAFT 53T	EA
78	24101062034	BEARING 6203	EA
79	19215484132	AXLE SHAFT, LEFT	EA
80	19215484232	AXLE SHAFT, RIGHT	EA
81	19215434250	BUSHING 22	EA
83	19215434290	RING 20	EA
84	19215434311	THRUST WASHER	EA
85	19215489330	BRAKE BAND	EA
86	19215436160	BRAKE DRUM	EA
87	26016080202	BOLT W/WASHER 8 * 20	EA
88	19215499120	SERVICE KIT	EA
89	19215424521	CENTER CASE A KIT	EA
90	19215425261	PUMP SHAFT	EA
91	168T2025080	CYLINDER BLOCK KIT(MOTOR	EA
92	19215489140	SHOCK ABSORBER KIT	EA
93	19215489640	CONTROL SHAFT	EA
94	19215427321	SHIFT BLOCK KIT	EA
96	187T0134380	SEAL 153507	EA
99	1A646099500	SEALANT	EA
100	19215485272	MOTOR SHAFT/GEAR (11T)	EA
200	19215499151	SEAL KIT	EA
201	19215499291	REPAIR KIT	EA

Print Parts List